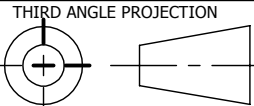


SALES DRAWING

SALES DRAWING

E	JG	9-4-14	UPDATED TO CURRENT STANDARDS
D	GDS	9-27-11	REPLACED C26802 & B27209 WITH B31632
C	GDS	8-1-11	ADDED PRESSURE MARKING NOTE
B	VD	07-14-11	PART # WAS HS6DT22. FLANGE WAS HS6DTFL IN BOM. ADDED NOTES.
A	CHL	12-10-09	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGLE: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	VD
CHECKED BY:	PJG
PROTOTYPE BY:	VD
PROTOTYPE DATE:	11/6/2009
APPROVED FOR PRODUCTION BY:	PJG
PRODUCTION DATE:	12/10/2009



SALCO PRODUCTS, INC.

PART NAME:

PIPE STUB 6"

MATERIAL: SALCO PE

PROJECT #: 090428

SHEET #: 1 OF 1

SCALE: 1:2

DRAWING #:

PART #:

C27719

HS6PST22